

ArmGrout HF 66

(Formerly known as MYK Anchor HF 66)

Polyester Resin Anchor Grout



TECHNICAL DATA SHEET

Product Description

ArmGrout HF 66 is polyester based two component resin system specially made to give excellent anchorage. ArmGrout HF 66 can be used to an anchor size of 25mm. Diameter into concrete, rock, masonry or brick work where high speed of installation and early application of load is required.

Uses

- Rock bolting (in tunnels etc)
- Fixing of foundation bolts
- Fixing of reinforcement

Features and Benefits

- Rapid Strength gain
- Corrosion resistant
- Non-expansive
- Can be applied even underwater
- Good consistency
- Vibration resistant

Application Method

Hole preparation:

For optimum performance of the ArmGrout HF 66 the hole should be rough sided & dust free holes, cast hole should preferably be inverse dove tail configuration.

Bar preparation:

Bar should be free from oil and grease, and all flaky rust should be removed.

Mixing:

The two parts of the Resin and the modified filler should be thoroughly mixed preferably by a mechanical mixer (maximum for 2 to 3 minutes) until a uniform mixture is obtained. As the working pot life is very less (approx. 10 minutes), need to place the material immediately after the thorough mixing.

Placing:

The required quantity of the material ArmGrout HF 66 should be poured gradually into the cleaned hole and the bolt or reinforced rod is pressed into such that it touches the bottom of the hole and then the resin grout fills the annular space.

Once the bolt or rod is in position under any circumstances it should not be disturbed and it should be allowed to set.

Cleaning:

Any mixing tools etc should be cleaned within the pot life of the grout. FloArm Tool Clean can be used for this purpose.



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Technical Data

Description : two component pre weight system

Consistency of the mixed material: Flow able,

Colour : dark grey

Pot life at 25° C : Approx. 10 minutes.

Mixed density at 30° C: 1.90 -2.00 gm/cc

Compressive strength: At 30 °C:

3 hrs: Minimum: 30 N/mm²

7 days: Minimum: 60 N/mm²

Minimum curing required before loading:

At 30°C and above 3hrs

At 20°C and above 8 Hrs

Chemical Resistance

The cured resin is resistant to fresh and salt water, petrol, oils, grease and most acids, alkalis and solvents.

After the minimum time required before loading, the grout typical attains compressive strength more than 30N/mm² ArmGrout HF 66 is used where the difference between the hole diameter and bar diameter is as below

- The high strength of the cured resin permits strong anchors to be created. The ultimate bond strength developed depends upon:
- Strength of host material
- Length of resin bond to bar
- Hole preparation and formation
- Type and dimension of bar

The following formula may be used to determine the minimum depth of installation for Type 1 re bar bolts, to ensure the shear stress within the concrete is kept within the limits.

$$\text{Minimum hole depth (mm)} = 69(\text{db})^2/\text{S (dh)}$$

Where S is permitted shear stress in concrete (N/mm²)

db is bar diameter (mm)

dh is hole diameter (mm)

Quantity Estimating Guide

Table mentioned below indicates approximate weight of ArmGrout HF 66 grout required in grams for 100 mm hole depth.

Hole diameter in MM	Bolt / bar diameter in mm			
	12	16	20	25
20	50	0	--	--
25	100	80	--	--
32	160	140	120	80
38	--	240	200	150
45	--	--	300	260
50	--	--	--	360
62	--	--	--	--

*These figures allow for a 25% wastage factor.

*If the anchor is in very old concrete, masonry or brick work the wastage factor should be increased.

*The above figure is calculated for 100 mm deep hole

Properties Gel time Temp(°C)	Gel time (min) before
20	20
30	12
40	08

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Consumption

Available in 1 Kg packing {Base (Liquid) + Hardener (Powder)}

Storage and Shelf Life

6 Months from date of manufacturing if stored in cool & dry place under shaded area in sealed air tight packing condition.

Health & Safety

The ArmGrout HF 66 should not fall on the skin when it fall wash with plenty of water and soap, if it falls into eyes wash with plenty of water and take the advice of the doctor

Product Categories Available



Legal Note

The information, and, in particular, the recommendations relating to the application and end-use of MYK Arment products, are given in good faith based on MYK Arment current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with MYK Arment's recommendations. In practice, the difference in materials, substrates and actual site conditions are such that no warranty in respect of merchant ability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application & purpose. MYK Arment reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local product data sheet for the product concerned, copies of which will be supplied on request.